



# VIBRO/DYNAMICS® RFQ - Large Stamping Press Data Sheet

Request for:  Quotation  Budgetary Estimate

## H&O DIE SUPPLY, INC

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New Customer Quote No. \_\_\_\_\_

Customer Number: \_\_\_\_\_ Date: \_\_\_\_\_

(For Office Use Only)

Salesman: \_\_\_\_\_

Territory: \_\_\_\_\_

Name: \_\_\_\_\_ Phone: \_\_\_\_\_  
Title: \_\_\_\_\_ Fax: \_\_\_\_\_  
Company: \_\_\_\_\_ Email: \_\_\_\_\_  
Address: \_\_\_\_\_ City: \_\_\_\_\_  
State/Province: \_\_\_\_\_ Postal Code: \_\_\_\_\_ Country: \_\_\_\_\_

Send quote via:

- Fax
- Email
- Mail

## INSTALLATION REQUIREMENTS

1. What is the estimated installation date?
2. Where is the installation location?
3. Needs assessment (Select all that apply)
  - Precision leveling and alignment are important.
  - Vibration isolation performance is not an issue.
  - Vibration control is important, but not critical.
  - Very concerned that vibration will disturb neighbors and/or sensitive equipment.
4. Isolator type preference:
  - Elastomer Isolators
  - Spring Mounts
  - Wedge Mounts

Please describe any other vibration or installation concerns:

For the following data, please indicate units of measure:  English  Metric

### PRESS DATA

5. Manufacturer:
6. Model Number:
7. Serial Number:
8. Press Frame Type:
  - Straight-side  Fixed "C" Frame
  - OBI  Other:
9. Stroke Length:
10. Speed Range Capability (SPM): 
  - Continuous stroke  Single stroke
11. What is the actual maximum operating speed (SPM)?
12. Is press equipped with a die cart?  Yes  No

### WEIGHTS (supported by isolators)

13. Press Weight:
14. Max. Die Weight:
15. Rolling Bolster Weight:   
*(if press equipped)*
16. Feed Weight:   
*(if attached to press)*
  - Feed supported by press only.
  - Feed supported by foundation, but attached to press.
17. The above weight information was obtained by:
  - Press Builder  General assembly drawing
  - Other
18. Total Weight:   
*(supported by isolators)*

(for Office Use Only)

\_\_\_\_\_ X \_\_\_\_\_ = \_\_\_\_\_





**PRESS Specifications – page 2** Press Model (From front page)

**PRESS DRIVE TYPES:**

19. What is the Press Drive Type?

- Crankshaft
- Eccentric-Geared
- Link Drive

For the above three-press drive types, please supply additional information shown at the right.

- Knuckle Joint
- Scotch Yoke
- Under drive
- Hydraulic
- Pneumatic
- Other

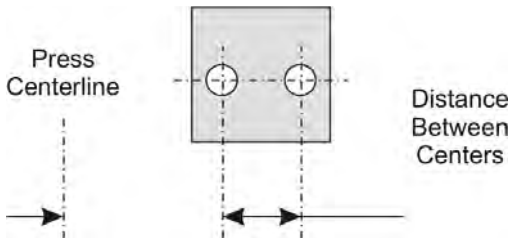
20. Clutch Type:  Pneumatic  Hydraulic

**PRESS LEG AND FOOT INFORMATION**  
(See sketches below for explanatory information)

21. Number of Press Feet:

22. Number of holes in each foot:

(If press has two holes per foot, provide the following dimensions)

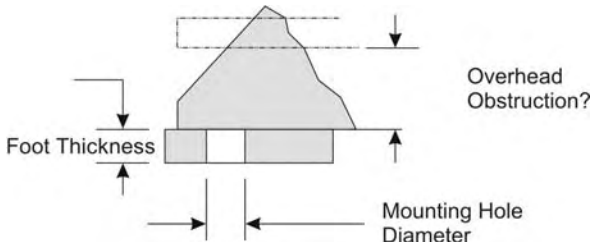


23. Mounting hole diameter:

24. Foot thickness:

25. Is there an overhead obstruction that would restrict the length of the leveling screw?

- Yes (If yes, fill in information below)
- No



26. Are the front & rear mounting holes the same distance from the slide centerline?

- Yes
- No

27. Please provide a general assembly drawing or provide plan view dimensions using the template on the right.

**Additional Data for Eccentric-Geared, Crankshaft & Link Drive Presses**

Is drive System Counterweighted?

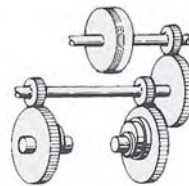
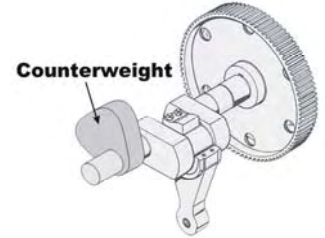
- Yes
- No

Single Point

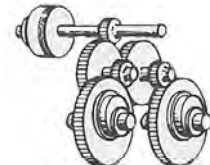
- Left-to-Right Shaft
- Front-to-Back Shaft

Double/Four Point

- Left-to-Right Shaft
- Front-to-Back Shaft



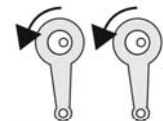
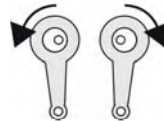
Left-to-Right Shaft



Front-to-Back Shafts

For Front-to-Back configurations, are the shafts

- Counter-rotating?
- Non-Counter-rotating?



**Please Indicate Units of Measure**

- English (in.)
- Metric (mm)

